

MM12.5CP PRODUCT FEATURE SUMMARY

DATE: 07.03.2024 Username: Evelin Badic

MODEL TYPE: MM12.5CP

CNSORDERNO (Order number)	MM12.5CP	
AO (Adjustment Option)	omit: without valve	
MF (Mounting Flange)	omit: Three bolts mount	
PT (Port type)	omit: Rear ports	
DC (Displacement code)	12.5: 12 ,9 cm³/rev [.79 in³/rev]	
SE (Shaft Extensions)	C: ø16 straight, Parallel key A5x5x16 DIN6885	
P (Ports)	omit: BSPP (ISO 228)	
LC (Line to control)		
VPR (Valve Rated Pressurebar)	-	
SFMS (Special Features Measure speed)	omit: no special features	
SFGWS (Special Features of gear wheel set)	omit: no special features	
SFDR (Special Features - Direction of rotation)	omit: Standard	
OP (Option (Paint))	P: Paint	
INFO (Info)	PDF catalog	
L (mm)	106	
L1 (mm)	5.5	



DATA SHEET

Type Displacement, cm3/rev [in3/rev]		
		12,9[.79]
Max. Speed, [RPM]	cont.	1550
	Int.*	1940
Max. Torque, daNm [lb-in]	cont.	1,6 [150]
	Int.*	2,3 [205]
Max. Output, kW [HP]	cont.	2,4 [3.3]
	Int.*	3,2 [4.3]
Max. Pressure Drop, bar [PSI]	cont.	105 [1500]
	Int.*	140 [2030]
Max. Oil Flow, Ipm [GPM]	cont.	20 [5.5]
	Int.*	25 [6.6]

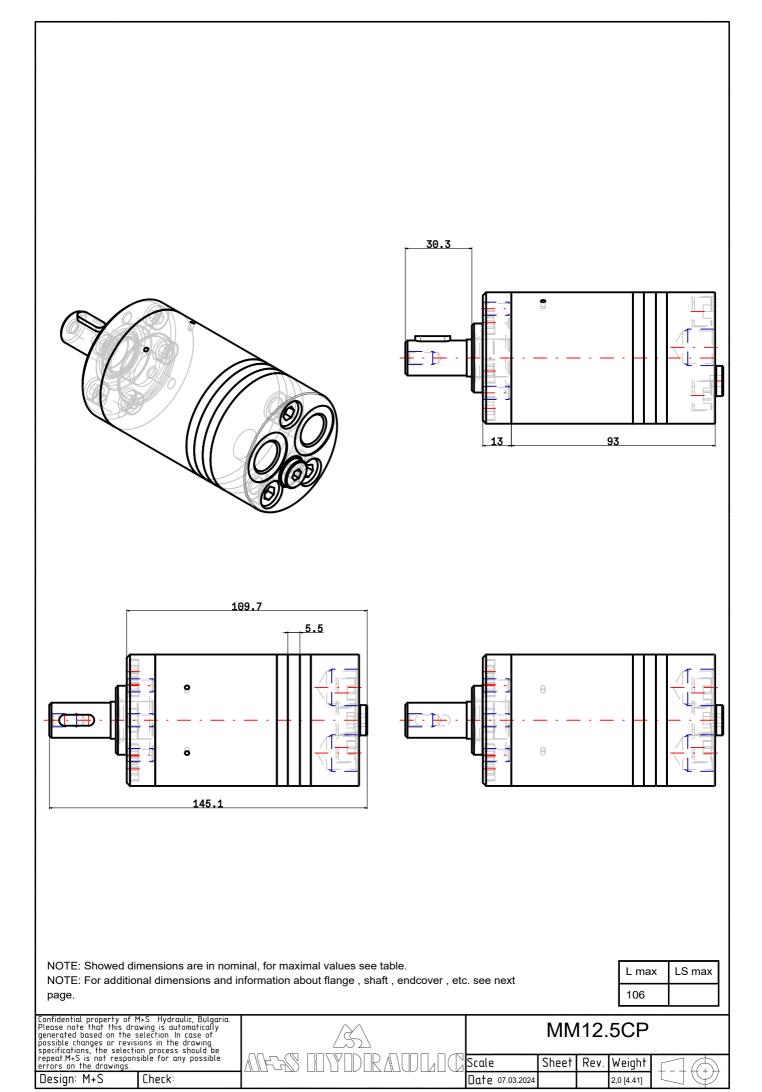
Туре		
Max. Inlet Pressure, bar [PSI]	cont.	140 [2030]
	Int.*	175 [2540]
	peak**	225 [3260]
Max. Return Pressure with Drain Line bar [PSI]	cont.	140 [2030]
	Int.*	175 [2540]
	peak**	225 [3260]
Pressure with Unloaded Shaft, bar [PSI]		4 [60]
Min Starting Torque, daNm [lb-in]	at max. press. drop cont.	105 [1,2]
	at max. press. drop Int.*	150 [1,7]
Min. Speed***, [RPM]		40
Weight, kg [lb]		2,0 [4.41]

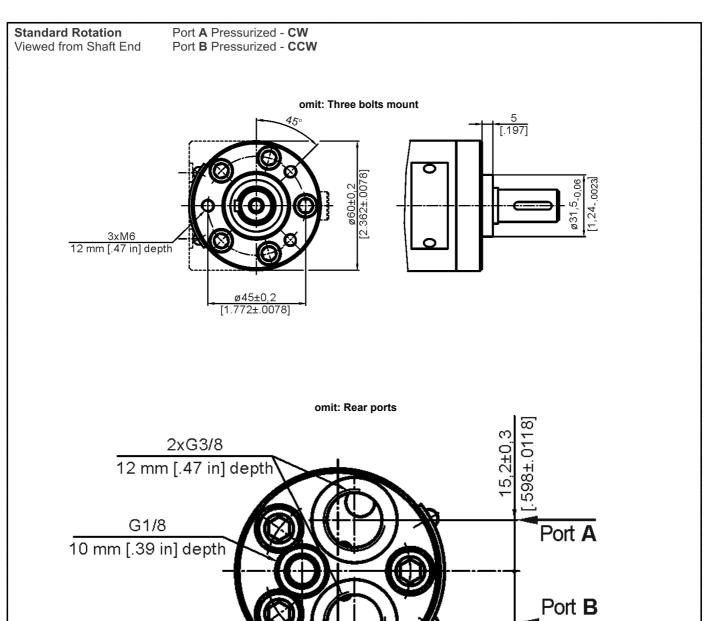
- * Intermittent operation: the permissible values may occur for max. 10% of every minute.
- ** Peak load: the permissible values may occur for max. 1% of every minute.
- *** For speeds lower than given, consult factory or your regional manager.
- 1. Intermittent speed and intermittent pressure drop must not occur simutaneously.
- 2. Recommended filtration is per ISO cleanliness code 20/16. A nominal filtration of 25 micron or better.
- 3. Recommend using a premium quality, anti-wear type mineral based hydraulic oil HLP(DIN51524) or HM (ISO 6743/4). If using synthetic fluids consult the factory for alternative seal materials.
- 4. Recommended minimum oil viscosity 13 mm²/s [70 SUS] at 50°C [122°F].
- 5. Recommended maximum system operating temperature is 82°C [180°F].
- 6. To assure optimum motor life fill with fluid prior to loading and run at moderate load and speed for 10-15 minutes.

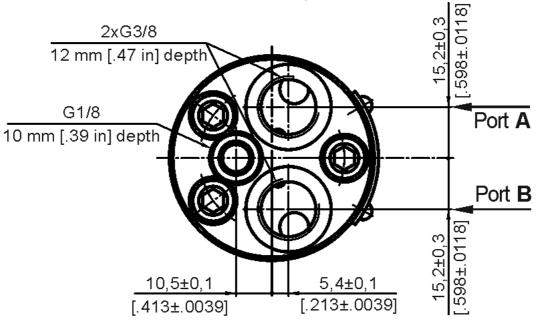


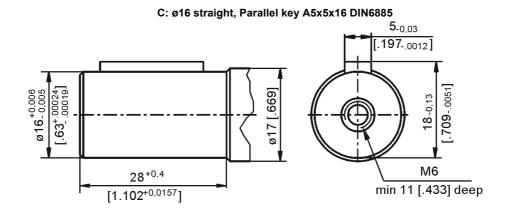
MM12.5CP 3d generated view

To see model in 3D you should use Acrobat Reader with enable 3D view









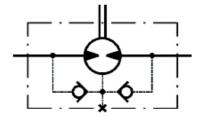
Confidential property of M+S Hydraulic, Bulgaria Please note that this drawing is automatically generated based on the selection. In case of possible changes or revisions in the drawing specifications, the selection process should be repeat M+S is not responsible for any possible errors on the drawings. Design: M+S Check:

MM12.5CP

Sheet Rev. Weight Scale Date 07.03.2024 2,0 [4.41]

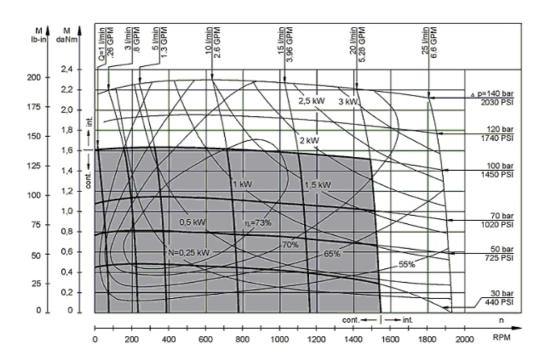


MM12.5CP



Hydraulic scheme with check valves

FUNCTION DIAGRAMS

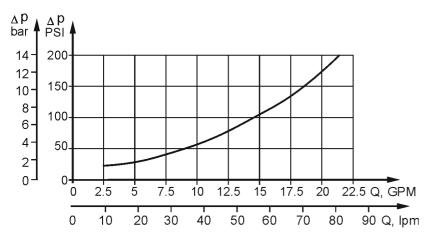


The function diagrams data is for average performance of randomly selected motors at back pressure 5÷10 bar [72.5÷145 PSI] and oil with viscosity of 32 mm²/s [150 SUS] at 50°C [122°F].



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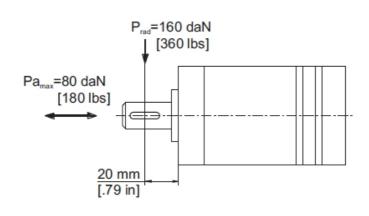
Pressure Losses



PERMISSIBLE SHAFT LOADS

P_{rad} daN

P_{rad} Ibs



400 180 360 160 300 120 200 80 1000 1200 1400 1600 1800 2000 RPM

For more detail information about premissible shaft load please check our full catalogue

The chart shows the permissible radial load when L=20 mm [.79 in]. If the calculated shaft load exceeds the permissible one, a falexible coupling must be used.

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