

# **Off-line Filter Unit**

# **FNAPC1 016**

With oil condition monitoring · Nominal flow rate up to 16 l/min / 4.2 gpm · Operating pressure up to 5 bar / 72 psi





Off-line Filter Unit FNAPC1 016



**OPCom Particle Monitor** 



LubCos Humidity / Oil Condition Sensor

# Description

## Application

In the by-pass flow of hydraulic and lubrication systems.

#### **Performance features**

#### Protection against wear:

The EXAPOR®MAX 2 ultra-fine element meets the highest cleanliness standards, even at full flow. A high separation efficiency and excellent dirt holding capacity guarantee maximum protection of the machine and make the FNAPC1 016 an economical choice for our customers.

#### Filtration with oil condition monitoring:

In addition to efficient filtration, the FNAPC1 016 provides continuous oil condition monitoring. This functionality significantly increases the reliability and productivity of the hydraulic system.

The unit can be equipped with one or two sensors: The OPCom particle sensor permanently monitors the current oil cleanliness class.

The second sensor can be supplied in two versions. The humidity sensor LubCos  $H_20$  measures the temperature and the relative humidity of the oil.

In the version with LubCos H<sub>2</sub>O+ II, the relative humidity, temperature, permittivity and conductivity are issued. This sensor is prepared for continuous determination of the oil condition. Thereby damages can be detected early or avoided completely. This offers the opportunity to prevent machine failures and to extend maintenance and oil change intervals.

#### Special design features

# Housing cover:

The ergonomic design of the cover facilitates the opening.

#### Compact:

The filter housing, the internal gear pump and the electric motor are screwed together to form one unit. Apart from the connecting lines to the sensor block and the suction/pressure hose, no pipes are needed.

#### Dirt retention valve:

At the bottom of the filter element, flown through from the inside to the outside, there is a dirt retention valve. This closes while pulling the filter element, which is hung up at the cover, out of the housing. Sedimented dirt is removed together with the filter element. Because of the cover design, the filter element change can be carried out almost without losing any oil.

# **Filter elements**

Flow direction from the inside to the outside. The star-shaped pleating of the filter material results in:

- large filter surfaces
- > low pressure drop
- > high dirt-holding capacities
- particularly long maintenance intervals

## Materials

Pump housing:	Aluminum alloy
Filter housing:	Aluminum alloy, painted RAL 5015
Cover:	Aluminum alloy
Seals:	NBR (FPM on request)
Filter media:	EXAPOR <sup>®</sup> MAX 2 - inorganic, multi-layer
	microfiber web
	EXAPOR®AQUA - combination of water
	absorbing filter layers and inorganic,
	multi-layer microfiber web

#### Remarks

Other colors of the filter housing are available on request.

## Characteristics

# Nominal flow rate

Up to 16 l/min at  $v = 35 \text{ mm}^2/\text{s}/$ up to 4.2 gpm at v = 162 SUS

## Connection

see Dimensions - drawing

#### Filter fineness

3  $\mu$ m(c) ... 10  $\mu$ m(c) with EXAPOR®MAX 2 separating solid particles 3  $\mu$ m(c) ...7  $\mu$ m(c) with EXAPOR®AQUA separating water and solid particles

### **Dirt-holding capacity**

The dirt-holding capacity values in grams from the ISO MTD test dust are in accordance with the ISO 16889 requirements (see Ordering Code, table Filter Element).

### **Hydraulic fluids**

Mineral oil and biodegradable fluids (HEES and HETG, see info-sheet 00.20)

#### Temperature range of fluids

0 °C ... +65 °C / +32 °F ... +149 °F (also see viscosity range)

# Ambient temperature range

0 °C ... +50 °C / +32 °F ... +122 °F

# Accessories

Electrical and / or optical clogging indicators may be ordered together with the off-line filter unit. For choosing the proper clogging indicator see table "Clogging Indicator" in the Ordering Code.

A separate ordering of the clogging indicator is possible. For dimensions and technical data of the clogging indicator, please refer to catalog sheets 60.20 and 60.30.

# Viscosity range\*

Continuous	For cleanlines	Continuous	Short-term	
operation	monitoring	operation	operation	
min.	max.	max.	max.	
15 mm²/s /	150 mm²/s /	250 mm²/s /	400 mm²/s /	
70 SUS	695 SUS	1160 SUS	1860 SUS	

\* The maximum continuous viscosity for the filter unit itself is 250 mm<sup>2</sup>/s / 1160 SUS; an exact measurement of the oil cleanliness class is possible within a viscosity range from 15 mm<sup>2</sup>/s / 70 SUS to 150 mm<sup>2</sup>/s / 695 SUS.

#### Maximum suction height

1 m / 3.3 ft - first use / unfilled 6 m / 20 ft - in operating conditions

#### **Operating pressure**

Max. 5 bar / 72 psi, pressure protection with pressure relief valve

#### **Operating position**

Vertical, electric motor at the bottom

#### **Recommended tank capacities**

Up to 1500 l For units dedicated for bigger tank capacities see catalog sheet FNAPC 045 No. 8051.

			FNAPC1 016 /							
Type of filter unit				Code		]				
Off-line filter unit with OPCom particle monitor*			FNAPC1							
Nominal flow rate			Code							
16 l/min / 4.2 gpm**				016						
Filter elemen	Filter element							(	Code	1
Fineness Dirt-holding caj flow 16 l/mi				Water capacity						
EXAPOR®MAX	(2	3 µm	280 g		-	V	7.1220-113	V003		
EXAPOR®MAX	2	5 µm	270 g		-	V7.1220-13		V005		
EXAPOR®MAX	(3	10 µm	210 g		-	١	/7.1220-06	V010		
EXAPOR®AQU	A	7 µm	85 g		190 ml	`	Y7.1220-05	Y007		
EXAPOR®AQU	A	3 µm	105 g		205 ml	Y	7.1220-113	Y003		
Electric moto	r							(	Code	μ
Phase(s), voltage Frequency		Frequency	Power Rated curren		ated current		Electrical connection			
3~400/460 VA	AC	50/60 Hz	0.45 kW**	2.2	.5/1.30 A T/\	ſ	1	1 40		
1~230 VAC		50/60 Hz	0.45 kW**		2.8 A		2	23050		
1~110 VAC		50/60 Hz	0.45 kW**		5.9 A	2 1		11050		
24 VDC		-	0.3 kW		15.6 A		3	02400		
Clogging ind	icator								Code	е
	Туре		Code of indicator		Connection		n Datasheet no.			
Differential	(	optical	DG 042-01		Flange		60.30		OD	)
pressure	e	lectrical	DG 041-31		Flange		60.30		ED	
clogging indicator	electri	cal + optical	DG 041-44		Flange		60.30		EOD	)
Oil condition	senso	r							Code	е
		Code of sensor		Data	asheet number					
Relative humidity Temperature		LubCos H <sub>2</sub> O		100.00			Н			
Relative humidity Temperature Relative dielectric number Conductivity		LubCos H₂O+ II		100.05			HC			
Without oil co	ndition	sensor							Х	
Type of moni	itoring			Hydraulic symbol			Code	е		
Upstream (bef	ore filte	er)		1						
Downstream (after filter)		2				D				

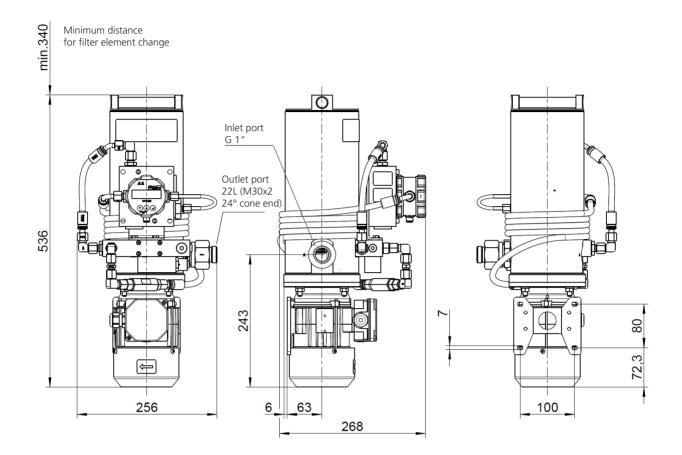
\* The OPCom particle monitor is factory fitted in each version of the filter unit. If necessary, the customer can additionally encode the condition sensor. \*\* Indications at 50 Hz. At 60 Hz, the value increases by approx. 20 %.

#### Order example:

**FNAPC1 016V005/40050-OD-H** off-line filter unit with OPCom particle monitor, 5 µm filter element, 3~phase electric motor, optical differential pressure clogging indicator, humidity sensor LubCos H<sub>2</sub>O. Monitoring type: before filter.

# **Remarks:**

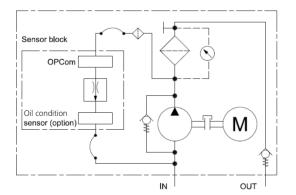
Combinations listed in this ordering code are standard units. If modifications are required, we kindly ask for your request.



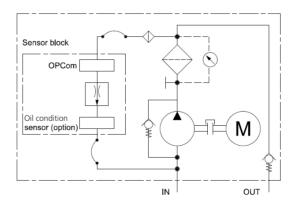
Weight approx. 17 kg / 37.5 lbs

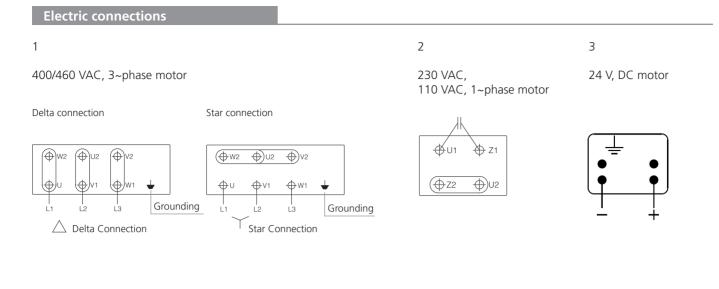
# Hydraulic symbols

## 1 - Measurement before filter



### 2 - Measurement after filter





# **Quality Assurance**

## Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following ISO standards:

- ISO 2941 Verification of collapse / burst pressure rating
- ISO 2942 Verification of fabrication integrity (Bubble Point Test)
- ISO 2943 Verification of material compatibility with fluids
- ISO 3968 Evaluation of pressure drop versus flow characteristics
- ISO 16889 Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)
- ISO 23181 Determination of resistance to flow fatigue using high viscosity fluid

Various quality controls during the production process guarantee the leak-free function and solidity of our filters.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.